

Work Order ID 63287

Page 1

Wednesday, October 27, 2010 10:17:27 AM

Item ID: D212-725-1-217F

Accept



Setup Start



Revision ID:

Stop



Item Name: Web

Start Date: 10/27/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: HDate: 10-10-27

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D212-725-1

E

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: EProg Rev: E

2-Deburr if necessary

18 10-10-292

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

18 10-10-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63287



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Wednesday, October 27, 2010 10:17:27 AM

Item ID:	D212-725-1-217F	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Web					
Start Date:	10/27/2010	Start Qty:	2.00		Cust Item ID:	
Required Date:	11/30/2010	Req'd Qty:	2.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location: 386	0.00							
Packaging	Memo	0.00							
Packaging	***FLAT PATTERN ONLY***								

140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/10/29 MF
10-10-29

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NOTE: Date & initial all entries

Picklist Print

Wednesday, October 27, 2010 10:17:31 AM

Page 1

Work Order ID: 63287



Parent Item: D212-725-1-217F



Parent Item Name: Web


Start Date: 10/27/2010

Required Date: 11/30/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 10.07.21 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S25GA  304/316 .020" Sheet		Purchased	No			100	sf	19.1900	0.5931	1.248632			



1310-10-29

Location

Loc Qty

Loc Code

MAT20

19.19

107436

16.19

107513

3

107436

②

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DDO-785-1-217F

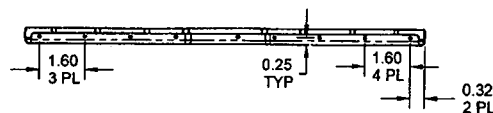
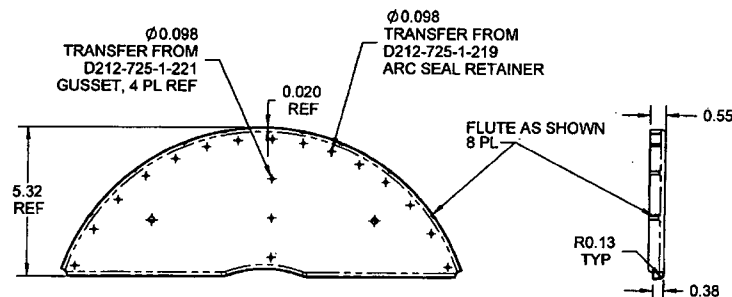
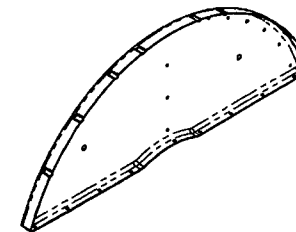
<input checked="" type="checkbox"/>	First Article	<input checked="" type="checkbox"/>	Prototype
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Measured by:	AB	Audited by:	8	Prototype Approval:	
Date:	10-10-29	Date:	10/6/29	Date:	

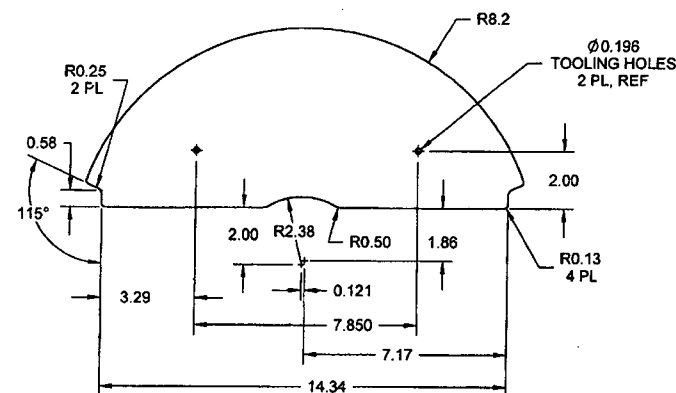
H:\FORMS\Quality Assurance\approved QA\FAI revD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4328

BS10-10-27



D212-725-1-217 WEB
(MAKE FROM D212-725-1-217F FLAT PATTERN)



D212-725-1-217F FLAT PATTERN

RELEASE
2009-10-28

NOTES:

- 1) MATERIAL: AISI 304/316/321 ANN STAINLESS STEEL 0.020 (25 GAUGE) SHEET PER AMS-5513/5524/5510
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D212-725-1	SHEET 76 OF 82
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	212S DETAIL PARTS	NTS
DATE	08.09.17	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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